



Turbo 2K High Build Primer

2.1 VOC

Product Numbers:

6300-1 Gray (gallon)

6310-1 Black (gallon)

6320-1 White (gallon)

6350-4 Activator (quart)

Mixing: 4:1:1

Mix 4 parts High Build Primer to 1 part Activator to 1 part Urethane Reducer. Use SPI Urethane Reducers 870, 885, and 895 or equivalent Low VOC reducers to reduce this primer. The amount of reducer you add controls the amount of film build you will receive. You may mix it at 4:1 if you need a higher build.

Pot Life:

60 minutes at 70 degrees and pot life is decreased if you do not use reducer!

Do not leave mixed product in the paint gun for more than 30 minutes.

Spraying: Gun tip recommendation 1.8 – 2.5

Remove any internal gun strainers. Spray one wet coat and let it flash 5 minutes then apply the next coat. It is very important that each coat flashes properly!

Sanding:

With the **metal temperature** at 75 degrees this primer can be wet sanded or dry sanded in 45-60 minutes. If sanded primer has set more than 24 hours you must scuff first with a gray scuff pad or equivalent before applying another product.

Summer Heat:

With higher temperatures pay close attention to the grade/speed of reducer that you use! Always go with a slower grade. A good rule of thumb is to use the grade/speed that you would use in a basecoat for the same size area with the current temperatures.

This primer sands in 45-60 minutes like our other 2K primers, but it also incorporates the newer hyper cure resins.