



Plastic Adhesion Promoter

2.1 VOC

Product Number:

600-4 (quart)

This product can be used for all unprimed plastic parts, interior or exterior, such as TPO, TEO, PE, PP, UR, etc.

Mixing:

Ready to spray

Do not add any other product or reducer to this product.

Exception:

You can activate this product with SPI's 6501-4 activator at a ratio of 5:1 (5 parts 600-4 to 1 part 6501-4). This is an option for the most difficult to paint bumpers.

Prepping and Spraying:

For sanding and cleaning use a gray scuff pad in conjunction with a sanding paste product like Presta Scuff Stuff or equivalent brand. Sand the entire bumper then rinse with water and allow to dry. Once dry wash with SPI's 700-1 Waterborne Wax and Grease Remover and dry the bumper. Let the bumper sit for 30 minutes. **Do not use a solvent based or mineral spirits wax and grease remover!**

Using a clean air line blow dry the bumper then tack cloth the bumper. Apply **one medium wet coat** to the bumper or plastic substrate.

After allowing to dry for 30 minutes apply the coating product of your choice such as epoxy, 2k primer or 2k sealer. For best long-term results always use an epoxy.

You must coat this product within 1 hour! If you exceed 1 hour the adhesion promoter will need to be scuffed and another coat of adhesion promoter will need to be sprayed.

Notes:

This product will work with any high-grade paint system **but will not work with acid based etch primers or lacquer type coatings.**