



# Blending Solvent

## Product Number:

915-4 (quart)

This blending solvent is very easy to use for burning in single stage or clear coat edges. It's a pure solvent so you can carry the solvent past your edge and any leftover product can be poured back into the original can. No gun cleanup is needed after use.

## Mixing:

We do not recommend any products to be added to this product.

## Spraying:

### Spray Blending Solvent between 15 and 25 psi!

**Option 1:** A small area to burn in less than 6 inches

Spray your base and with a second gun immediately spray one medium coat of blending solvent over the entire area. Let it flash and re-spray the base until covered using this blending procedure on every coat. Apply clear and immediately spray a medium coat of blending solvent over the entire area. Let it flash and repeat coats of clear followed with blending solvent as needed.

**Option 2:** A large area of clear or single stage blending up a sail panel

Spray the first coat of clear and immediately spray a medium coat of blending solvent over the edge of clear. Let it flash and repeat coats of clear each followed with blending solvent as needed.

**Option 3:** A large area of clear or single stage blending up a sail panel

Spray all your coats of clear and once finished spray a medium coat of blending solvent over the final edge.

## Helpful Ideas:

At the end of the sanded area, while using a shop towel with a coarse rubbing compound, hand buff a couple of feet out from the repair. Do not use the buffer or a fine compound/polish. Use the cutting compound you would use on your first cut when buffing. Clean the area with wax and grease remover

Your last coat of clear should go just past your sanded area and into the hand buffed area, so there is no chance of rolling back the clear from buffing too hard.

After you spray your clear use the blending solvent within 3 minutes, preferably right away but most important, spray a medium light to medium coat of the blending solvent. Do not put a very wet coat on, as you will be further ahead to do a second application instead of one wet one. Usually a second coat is not needed but you will know within 2-3 minutes.