



# Matte Clear

2.1 VOC

## **Product Number:**

2200-1 Matte Clear (gallon)

SPI Matte Clear is a premium grade polyurethane clear which out of the can is about 65-70% flat.

## **Mixing: 4:1**

Mix 4 parts Matte Clear to 1 part of the following activators.

2102-4 Medium (quart)

2103-4 Slow (quart)

2104-4 Very Slow (quart)

**Test first** and let dry for proper flatness. Actual flatness may not start showing up for an hour or two after you spray the Matte Clear and total flattening results will occur in 6-12 hours so it's always very important to do a sample spray out and view the results the next morning. Only if needed the flatness may be adjusted by mixing other SPI clearcoats that are pre-activated then combined with pre-activated Matte Clear to produce the gloss you desire.

## **Prepping:**

When spraying Matte Clear over a basecoat, the base should sit at least 1 hour so the base solvents do not interfere with the Matte Clear. When using this clear over a single stage paint, the paint must sit for 4 hours to overnight before spraying the Matte Clear.

## **Application:**

Spray one medium wet coat with a 50% overlap with proper gun adjustment and application and the Matte Clear should be laid out orange peel free. When spraying this product simply pretend you are spraying a clearcoat.

**Stir extremely well with a paint stick as flattener will settle in the bottom of the can!  
Failure to do so can result in ruined paint.**

**Once the first coat has been sprayed, note the time and wait exactly 30 minutes before applying the second coat. Do not spray a third coat!**

**This product cannot be buffed or waxed without affecting the gloss level and possibly destroying the paint finish.**

**Do not use fast activator or urethane reducer with this product!**