



2K Urethane Sealer

2.1 VOC

Product Numbers:

6401-1 Gray (gallon)	6401-4 Gray (quart)
6402-1 White (gallon)	6402-4 White (quart)
6403-1 Black (gallon)	6403-4 Black (quart)
6501-4 Activator (quart)	6501-6 Activator (half pint)

Mixing: 4:1:1

Mix 4 parts Urethane Sealer to 1 part Activator to 1 part Urethane Reducer. Use SPI Urethane Reducers 870, 885, and 895 or equivalent Low VOC reducers to reduce this primer.

Can also be mixed up to 4:1:2 to fit your spraying needs.

This product can be used as a 2K primer by mixing it 4:1 without reducer.

Do not apply this product over bare metal.

Prepping:

One wet coat of this sealer mixed 4:1:1 will fill 320 dry sand scratches, however we recommend first preparing the area with 400-600 grit before spraying.

Spraying: Gun tip recommendation 1.3 – 1.4

Remove any internal gun strainers. Spray only one wet coat of sealer over the properly prepped area and let it set for 10 minutes up to 2 hours before applying color for best results. After 4 hours, the sealer must be sanded. To fix imperfections after spraying sealer it may be sanded in 15-30 minutes depending on temperature and grade of reducer used. It's very important to use the proper grade/speed urethane reducer. On large areas we recommend using the slowest speed reducer possible.