

2000 Series Basecoat

Product Numbers:

2000 Series (gallon and quart)

Premium basecoats that are very user friendly, easy to spray and wet sand very well (only if necessary).

SPI basecoat should only be reduced with SPI 870-1, 885-1 or a Low VOC equivalent for proper adhesion and color control.

Mixing: 1:1

Mix 1 part basecoat to 1 part urethane reducer. Slow reducer is recommended for black base.

For best performance, SPI basecoat can be activated with any SPI clearcoat activator at the rate of 1oz per mixed/sprayable quart of basecoat.

Prepping:

If typical prepping techniques are used, this basecoat will cover 400 grit sand scratches. SPI basecoat is compatible with any 2K sealer or epoxy primer used as a sealer.

Spraying: Gun tip recommendation 1.2 – 1.4

With proper gun adjustment, this basecoat should be sprayed using wet coats.

Insurance Type Work: Let each coat flash 5-10 minutes before applying the next coat.

Restoration or Custom Work: Let each coat flash 30-60 minutes between coats.

If sprayed properly two coats should cover and a third coat is sprayed for peace of mind however this will vary based on color of substrate/sealer used and basecoat application by the painter.

Insurance Type Work: We recommend the last coat of base flash 15-30 minutes before applying clearcoat.

Restoration or Custom Work: We recommend the basecoat sit overnight. The following morning tack off the base and apply the clearcoat. Allow the clear to flash 30 minutes per coat.

Repairs: If spot repairs are required after spraying our black basecoat, only wet sand the repair area with 1500 or 2000 grit. 600 to 2000 grit can be used for our other colors.