

TURBO CLEAR

3:1:1

Product Numbers:

#5500-1 ¾ Gallon of Clear
#5501-4 Quart Fast Activator
#5502-4 Quart Medium Activator
#5503-4 Quart Slow Activator

Gun Tip: 1.4 or 1.5

Mix:

3:1:1 Mix 3 parts Turbo Clear to 1 part Turbo Clear Activator to 1 part SPI Urethane Reducer. Use SPI Urethane Reducers # 860, 870, 885 or 895 depending on temperature.

VOC:

3.5 VOC when mixed 3:1 without reducer **or** 4.2 VOC when mixed 3:1:1 with reducer

Uses:

- Turbo Clear is a state of the art clear that is water like in clarity so it will not change white spot jobs and truly is a high solids two-coat clear.
- Turbo Clear can be used as a spot repair clear or an allover clear with the proper selection of activators and proper speeds of urethane reducers.
- Turbo Clear can be made by **you** to dry at any speed to accommodate your shop and booth conditions. You should experiment with this clear by changing activators and the speed of the urethane reducer to maximize your production.

Spraying:

Turbo Clear sprays as easily as our 4000 Universal Clear and is ALMOST impossible to run! Adjust your gun so the clear sprays slick with no orange peel and lay the first coat how you want it to look. Let the first coat flash 3-10 minutes depending on temperature and speed of activator and speed of the urethane reducer used. Spray the second coat the same way.

Drying:

With Medium Activator at 75° this clear is ready to buff in 1-2 hours or recoat in one hour. Bake booth options are bake at 100°-125° for 10-15 minutes and when the metal cools to room temperature it is ready to buff or deliver. **DO NOT bake this clear at high temperatures or if you do limit the time to 5-10 minutes. 120° F for 10 minutes is the maximum.**

Buffing:

This clear buffs very well and should buff the same in two weeks as it buffs four hours after spraying.

