

# Intercoat / Color Blender Clear

## 1:1 or 1:1.5 or \*

### Part Numbers:

#2020-1 Gallon

#2020-4 Quart

### Application:

- Works with all **high quality** base systems, lower grade systems should be spot tested -before using.
- Can be used as a jamming clear to match OEM under hoods and deck lids with a semi gloss appearance.
- Can be sprayed over a properly prepped panel before applying metallic base for ease of blending.
- Can be mixed with the base for leveling metallic for blending.
- In between coat of colors when doing mufti colors of stripes or graphics.

### \* Mixing:

For normal applications this clear can be reduced 1:1 up to 1:3 although most applications are going to work well with the 1:1 mix you can adjust the mixture to suit your needs.

The resin system in this clear is new and is the very top of the line because of this the selection of reducer is critical as far as quality and temperature grade. Do not use a low grade urethane reducer in this product for safety sake we recommend the SPI 870, 885 or 895 Reducers depending on the temperature you're spraying at. The reducer used should be the same speed as your color reducer.

### Activator:

Using an activator with this clear is an option open to you. **We feel it is always advisable to use an activator in a base coat or the intercoat clear.** If you decide to activate this product you can use any SPI "clear" activator for the activation. Just 1 or 2 ounces per quart will make big difference.

### Spraying:

To use as a cut in clear apply 2-3 coats over the base.

To use as a lock down clear apply 1-2 medium coats.

To use as a taping clear between multi colors apply 1-2 medium wet coats.

Depending on grade of reducer used the flash times should be 3-10 minutes between coats. This clear must be recoated with in 24 hours and for best results use 1.3 or a 1.4 only.

Each coat **MUST** flash...Do **NOT** double coat this product!

