

Plastic Adhesion Promoter

Part Number:

600-4 Quart

VOC:

2:1 VOC Ready to Spray at gun and meets California 2009 new VOC Rules

Shelf life:

12 months stored at stable temperature with the top sealed after each use

Mixing:

Ready to Spray

Do not add any other product or reducer to this product.

EXCEPTION is you can activate this product with #6501 activator 5:1, (5 parts 600 to 1 part 6501) primer activator. This is an option but it will totally change this product and would be very suitable for the most difficult to paint bumpers.

Uses:

Use for all plastic unprimed parts interior or exterior such as TPO, TEO, PE, PP, UR, etc.

Prepping:

For sanding and cleaning use a gray scuff pad in conjunction with a sanding paste product like Presta "Scuff Stuff" or other equivalent brands. Sand the entire bumper, rinse with water and allow to dry. Once dry wash with #700-1 Waterborne Wax and Grease Remover and dry the bumper. Then let the bumper set for 30 minutes. **Do not use a solvent borne/mineral spirits Wax and Grease Remover such as #710.**

Using a clean air line blow dry the bumper then tack cloth the bumper. Apply **one medium wet coat** of #600 Plastic Adhesion Promoters to the bumper or plastic substrate

After allowing to dry for 10-20 minutes apply the coating product of your choice such as epoxy, 2K primer or a 2K sealer. For best long term best results always use an epoxy.

You must coat this product within 4 hours of the last coat or scuff the adhesion promoter and spray one more coat before painting.

Notes:

This product will work with any high grade paint system **but will not work with acid etch primers, lacquer type coatings or non-ISO primers.**

Product may be baked up to 120° F for up to 30 minutes.