

Plastic Adhesion Promoter

Part Number:

600-4 Quart

VOC:

2:1 voc ready to spray at gun and meets California 2009 new VOC Rules

Shelf life:

12 months stored at stable temperature with the top sealed after use

Mixing:

Ready to Spray

Do not add any other product or reducer to this product.

EXCEPTION is you can activate this product with #6501 activator 5:1, (5 parts 600 to 1 part 6501) primer activator. This is an option but it will totally change this product and would be very suitable for the most difficult to paint bumpers.

Uses:

Use for all plastic unprimed parts interior or exterior such as TPO, TEO, PE, PP, UR, etc.

Prepping:

For sanding and cleaning use a gray scuff pad in conjunction with a sanding paste product like Presta “Scuff Stuff” or other equivalent brands. Sand the entire bumper, rinse with water and allow to dry. Once dry wash with #700-1 Waterborne Wax and Grease Remover and dry the bumper. Then let the bumper set for 30 minutes. **Do not use a solvent borne/mineral spirits like Wax and Grease Remover such as #710.**

Using a clean air line blow dry the bumper then tack cloth the bumper off. Apply one **medium coat** of #600 Plastic Adhesion Promoters to the bumper, let it dry 5-10 minutes then apply a second **medium coat**.

After allowing to dry for 15 minutes you may apply the coating product of your choice such as epoxy, primer or a 2K sealer. For best long term results always use an epoxy.

You must coat this product within 4 hours of the last coat or scuff the adhesion promoter and spray one more coat before painting.

Notes:

This product will work with any high grade paint system but will not work with acid etch primers, lacquer type coatings or non ISO primers.

Product may be baked up to 120° F for up to 30 minutes.

