

2K Urethane Sealer

4:1:1

Part Numbers:

#6401-1 Grey 1 Gallon

#6402-1 White 1 Gallon

#6403-1 Black 1 Gallon

Products Needed:

SPI Sealer

6501-4 2K Primer Activator

870, 885 or 895 Urethane Reducer

Mixing:

4:1:1

Prepping:

One wet coat of this sealer mixed 4:1:1 will fill 320 grit dry sand scratches however we recommend preparing the area with 400-600 grit paper before spraying this sealer.

Spraying as a Sealer:

Spray one wet coat of sealer over the properly prepped area and wait 10 minutes up to 6 hours before applying color. If you wait longer than 6 hours the sealer must be sanded. This sealer it may be sanded in 15-30 minutes depending on temperature and grade/speed of reducer used.

Spraying as a Primer:

This product may be used as a 2K Primer when mixed 4:1 without urethane reducer.